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Synthesis of TiO₂-SiO₂ nanocomposite by sol-gel method for photocatalytic removal of dye:

potential application for dye industry

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Research Highlights

- 1. Room temperature synthesis of TiO₂-SiO₂ by sol-gel route.
- 2. 100% anatase form of TiO_2 has been achieved with mean crystallites size 6.42nm.
- 3. This nanocomposite shows better photocatalytic activity as compare to commercially available pure TiO_2 for same duration of time (dark adsorption and UV-irradiation) and dye concentration.
- 4. This composite can degrade around 95% of dye up to 50ppm dye concentration with in 30min (20min adsorption and 10min UV-irradiation).



Graphical abstract

ABSTRACT

Sol-Gel technique was employed to synthesize TiO₂-SiO₂ nanocomposites using Titanium (IV) isopropoxide (TTIP) as a precursor of TiO₂ in acidic pH. Silica sol was prepared using Tetraethyl orthosilicate (TEOS) and mixed with Titania solution. HNO₃ was used as a peptizing agent. Gel formation was obtained at room temperature followed by drying at 100°C and calcination at four different

temperatures viz. 500°C, 550°C, 600°C and 700°C. The mean crystallite size of the particles was calculated from X-ray diffraction using Scherrer's equation. Samples calcined at 550°C, showed minimum mean crystallite size (6.42nm). Surface morphology was observed from Field emission scanning electron microscopy. Fourier-transform infrared spectroscopy spectra confirmed the existence of Ti-O-Ti, Si-O-Si and Si-O-Ti bond. Methylene blue was used as model dye for observing photocatalytic activity of nanocomposite material. About 99% dye removal was obtained after 20 min of adsorption and 10 min of UV-irradiation using 70:30 ratio of TiO₂: SiO₂ nanocomposite (2g/L).

Keywords: composites; oxides semiconductors; Sol-gel; optical properties; X-ray diffraction

1. Introduction

Titanium dioxide (TiO_2) nanomaterial bears some unique properties which drawn attention of many researchers over the decade. Various applications of this nanomaterial include waste water treatment, environmental purification, optoelectronic devices, photo-electrochemical solar energy conversion and hydrophilic coating and etc. [1-6]. Especially properties like environment friendly, chemical stability, non-toxicity and photo activity of TiO₂ makes its widespread industrial wastewater treatment [7]-[9]. Among three crystalline phases of TiO₂ viz. anatase, brookite and rutile; anatase phase is mostly studied in photo degradation because of its larger specific surface area, larger band gap energy. Although anatase TiO₂ shows very good photocatalytic activity owing to its greater surface area and band gap energy but their commercial applications are impeded due to the various reasons. Agglomeration of very fine powders in reaction system results in formation of larger particles that decreases catalytic performance. Thus, the separation or recovery of those ultrafine nano particles becomes very difficult and costly. Moreover, larger agglomerated particles result in weaker adsorption. Lastly, the material is active only under UV light because of large band gap energy (3.2eV). Under normal sunray it results approximately 4% absorption only which considered to be

very less [10]. Several efforts have been given to overcome those barriers and to develop modified TiO_2 catalyst, which can offer better adsorption, lower band gap energy, effective and stable surface area as well as easy to separate from aqueous solution [11]-[13].

The modification of TiO₂ can be done in several ways. Many researchers have tried techniques via several different many synthesis routes. Ternary TiO₂-SiO₂-Ag nanocomposites was synthesized through a facile biomimetic approach by utilizing lysozyme as both inducing agent of TiO₂ and reducing agent of Ag+ to enhance visible-light photocatalytic activity [14]. Sharma and Lee (2016) have found better photocatalytic TiO₂-MgO nanocomposite activity of synthesized via sol-gel process, than pure TiO₂ under visible light [15]. Another synthesis method i.e. supercritical fluid combination technique was used by Wei and Zhang (2017) for synthesis of Fe₂O₃/TiO₂ nanocomposite. The study showed significant improvement in catalytic activity compared with pure TiO₂ [16]. Yan et.al (2012) observed that doping TiO₂ with rare earth metal like Cesium (Ce) via sol-gel route offers broader absorption region to visible light by inhibiting the recombination of the photo-generated electron hole pairs which results better photo catalytic activity [17].

Among the different metal oxide for synthesis of nanocomposite, silicon dioxide promises to be a good candidate as to combine with TiO₂. It offers different advantages over pure TiO₂ like it increases specific surface area caused by the presence of a network structure of SiO₂. This results in high adsorption of wide range of organic compounds, water, and hydroxyl molecules. TiO₂:SiO₂ mixed oxides show better structural and thermal stability [18]-Addition of silica could inhibit the [19]. carrier surface recombination, charge especially in small size particles [10]. Also, it increases the photocatalysis activity, even in darkness [20].

In this present work TiO₂:SiO₂ nanocomposite was prepared via sol-gel technique using titanium tetraisopropoxide (TTIP) as precursor of TiO₂ and tetraethyl orthosilicate (TEOS) as precursor of SiO₂. Prepared photocatalyst was characterized by XRD, FESEM, EDS, FTIR and UV-VIS. Photo activity of the catalyst was evaluated by using methylene blue (MB) dye under UV irradiation. Effects of dose, dye concentration, time etc. was observed for optimization of experimental parameters.

(i) Experimental

Materials

TiO₂-SiO₂ nanocomposite was prepared via sol-gel synthesis route using Titanium (IV) Isopropoxide (TTIP, Sigma-Aldrich, Germany) as precursor of TiO₂ and tetraethyl orthosilicate (TEOS, Sigma-Aldrich, Germany) as precursor of SiO₂. Nitric Acid (HNO₃, Merck, India) was used as peptizing agent in sol-gel reaction. For photocatalytic activity study Methylene Blue (Merck, India) was used as a model dye. All materials are of analytical grade.

Synthesis of TiO₂-SiO₂ nanocomposite

For synthesizing TiO₂:SiO₂ nano photo catalyst HNO₃: TTIP: Ethanol (solvent medium) was mixed in 1:2:4 ratios (Solution A). This mixture was stirred in magnetic stirrer for one hour at room temperature. In another beaker TEOS was mixed with ethanol and stirred for 30 min at room temperature (Solution B). Solution B was mixed drop wise to Solution A in magnetic stirrer at rotational speed of 700rpm. The mixture was put on a sonicator and 30ml of deionized water was added to it. Initial clear solution started to become hazy within 1 hour of sonication. It was allowed to age at room temperature for 48hrs. A thick gel was formed after 48hrs, which was dried at 100°C to obtain a brownish yellow powder. The powder was neutralized, dried and calcined at four different temperatures viz. 500°C, 550°C, 600°C and 700°C. Optimum calcination temperature was selected after the analysis of different characterizations results. Four different weight ratios of TiO₂-SiO₂ i.e. 60:40, 70:30, 80:20 and 90:10 were prepared and calcined at that particular temperature.

Characterization of prepared nanocomposite The crystalline structure and phases of synthesized TiO₂-SiO₂ nanocomposites were analyzed using X-ray diffraction meter (XRD) (Model: D8 advance, Bruker AXS, Germany) at room temperature, operating at 40 kV and 30 mA, using Ni-filtered Cu- K α radiation (λ = 0.15406 nm) and average crystal size was calculated by Scherrer's formula. Functional groups of TiO₂-SiO₂ nanocomposites were determined using Fourier Transform Infrared spectroscopy (FTIR) spectra (Model: Shimadzu IRPrestige-21, Japan) with KBr pellet at a resolution of 4cm-1 and wave number ranging from 4000 cm-1 to 400 cm-1.

Band gap energy of the nanocomposite was evaluated using UV-Vis spectroscopy (Model: JASCO V-630 UV-Vis Spectrophotometer, UK) with wave number range of 800-200nm. Surface morphology of synthesized TiO₂–SiO₂ nanocomposites were characterized using Field Emission Scanning Electron Microscope (FE-SEM) (Model: Zeiss, SupraTM35VP, Oberkochen, Germany) operating with an accelerating voltage of 5kV. Elemental composition of the samples was analyzed using Energy Dispersive X-ray Spectroscopy (EDS) coupled with SEM (Model: Hitachi SU-8230 Japan) operating with an accelerating voltage of 20kV.

Photocatalytic experiments and analysis

Methylene Blue (MB) was used as model dye to study the photocatalytic activity of prepared nanocomposite. The local made photoreactor consisting of two 15Watt black fluorescent lamps, one magnetic stirrer and one exhaust fan was used for photocatalytic experiment.

Zeta potential test of performed nanocomposite shows surface potential value -4.46mv. As methylene blue (MB) is a basic dye in nature means it carries positive charge and attracted to the negatively charged surface. To make its surface more negative all samples were treated with NaOH (0.1N) solution [21]. Prior to photoactivity study all samples were ball milled in a high-speed ball milling machine to obtain fine powder.

To evaluate the photocatalytic performance following observations were made.

- Selection of the best ratio
- Effect of time on adsorption
- Effect of UV irradiation time
- Effect of variation of dose on dye degradation

• Effect of variation of dye concentration on dye degradation

For selection of the best ratio, experiment was performed on four different TiO₂: SiO₂ ratios i.e. 60:40, 70:30, 80:20, 90:10 and compared with commercially available pure TiO₂ nano powder (Sigma-Aldrich, Germany). The ratio which shows maximum degradation of dye was selected as the best ratio. For this purpose, 0.5gm TiO₂:SiO₂ catalyst (2g/L) was added into 250ml of 30ppm MB dye. Then solution was put on a magnetic stirrer with slow stirring speed for 30min dark adsorption followed by 15min UV irradiation. Samples were centrifuged and analyzed by UV-VIS to calculate degradation percentage.

Effect of time on adsorption and UV degradation was observed using three best ratios of TiO_2 : SiO_2 from previous study viz. 70:30, 80:20 and 90:10 respectively using 2g/L dose and 30 ppm dye solution.

Adsorption study was conducted for 60 min and samples were drawn at regular intervals to observe colour change by UV-visible spectrometer. The dye solution was kept on a magnetic stirrer at 200rpm stirring speed for adsorption in dark condition.

The dye solution after adsorption was subjected to UV exposure for 30 min to observe the effect of time of UV on dye degradation. Samples were drawn at regular interval and subjected to spectrophotometric analysis to observe dye degradation.

Dose variation and dye concentration variation was performed on three different doses i.e. 1.5g/L, 2g/L and 2.5g/L, and at three different dye concentrations i.e.10ppm, 30ppm and 50ppm from above selected ratio and time. During all above experiment pH of the solution was fixed at 5.5.

3. Results and Discussion

3.1 Characterization of nanoparticles

XRD pattern of powder samples calcined at different temperature is shown in Fig. 1 (a). It was observed that only anatase phase of TiO_2 was prevalent in samples calcined at four different temperatures and SiO_2 is in amorphous form except for heat treated sample at 700°C (one peak of quartz (d₂₀₃) has been observed). Average crystallite size of all

four samples heat treated at different temperatures was estimated from Scherrer's equation using the reflection of most intense anatase peak (101). The observed crystallite size (Table 1) matches with the reported value [10]. Addition of SiO₂ can reduce the growth rate of anatase in titania nanoparticle due to the Si atom, this agrees with the small value of crystallite size.



Fig 1 (a): XRD pattern of TiO2–SiO2 nanocomposites calcined at 500, 550, 600 and 700°C.

Table 1 Average crystallite size	of TiO ₂ -
SiO ₂ nanocomposites calcined at	different
temperature.	

Heating temperature	Average Crystallite
(°C)	Size (nm)
500°C	6.57
550°C	6.42
600°C	6.61
700°C	8.10

Samples calcined at 550°C showed minimum average crystallite size. As average crystallite

size is directly related to grain size of nanomaterials, this sample will have minimum grain size compared to others. Minimum grain size indicates more surface area which means more available active sites for photocatalytic activity. So, all four batches of different weight ratios were prepared by calcined at 550°C for three hours at 5°C/min in a programmable tube furnace.

Fig. 1 (b) and (c) shows the FESEM image and EDS pattern of the sample calcined at 550°C. Careful observation of these FESEM images reveals that the surface of this nanocomposite has irregular morphology due to the agglomeration of primary particles, which may cause the surface to be nonuniform and inexplicit. The accumulation of primary particles indicates packed and dense structure. EDS analysis over random area reveals the existence of all three elements viz. Si, Ti and O indicating probable incorporation of TiO_2 in amorphous silicate framework to form nanocomposite.



Fig 1: (b) FESEM image and (c) EDS pattern of TiO2-SiO2 nanocomposite calcined at 550°C.



Fig 2: (a) UV-Vis spectra and (b) Band gap energy of TiO₂-SiO₂ nanocomposite.

Fig. 2 (a) represents the UV-Vis spectra of TiO_2 -SiO₂ nanocomposite. It can be observed

that optical absorption occurs around 316nm. *Tauc* method was used to estimate the band

gap energy by extrapolating the slope of $(\alpha hv)^2$ versus hv plot as shown in Fig. 2 (b), where α is the absorbance of the sample and hv is the incident energy. It was approximated to be 3.75eV. In general, anatase form of TiO₂ has band gap energy of 3.2eV [22]. This increase in band gap energy of TiO₂-SiO₂ nanocomposite may be due to the change in Ti-Ti bond because of the incorporation of Si. Increase in the band gap of the prepared composite allowed for possible applications like photo luminescence, photocatalytic and optoelectronic device fabrications [23-24].

FTIR spectra analysis of TiO_2 -SiO₂ composites before and after photo degradation of dye is represented in Fig 3. It was observed that absorption band at 1047 cm⁻¹ is the

characteristics peak for Si-O-Si bending vibrations. The broad absorption at 1629.63 cm⁻¹ and 3397 cm⁻¹ is due to -OH bending vibrations. The peak observed at 927.57 cm⁻¹ corresponds to Si-O-Ti vibrations. The band observed at 450-610 cm⁻¹ is due to Ti-O stretching [18]. After photo degradation some changes in characteristics peaks has been observed where little shifting and change in absorbance value of 1047 cm⁻¹ and 927 cm⁻¹ peaks were observed i.e. peaks corresponding to Si-O-Si and Si-O-Ti bond. This shifting is mainly due to the adsorption and degradation of dye and it also indicates that these bonds were involved in adsorption and photo degradation suggesting probable phenomenon of physical adsorption of dye on nanoparticles.



Fig 3: FT-IR spectra of TiO2–SiO2 nanocomposites before and after photo degradation.

Photocatalytic activity and measurement

Selection of the best ratio

Effect of different weight ratios on dye degradation is shown in Fig. 4. The dye sample along with nanocomposite was

subjected to 30 min of adsorption in dark followed by 15 min of UV irradiation. It may be observed that when TiO_2 : SiO_2 is 60: 40 there is about 74.59% degradation of dye, which increases with increase in ratio of TiO_2

in TiO₂:SiO₂ i. e. attains maximum (99.58%) at TiO₂-SiO₂ of 70:30. But, further increasing the TiO₂ ratio in TiO₂:SiO₂ to 80:20 shows reduction in degradation efficiency to 96.84% and for 90:10 ratio shows 90%. In absence of SiO₂, i. e. for pure TiO₂ dye removal percentage was only 58%.

This variation in dye removal can be explained as; when TiO_2 share is low (60:40 ratio) available sites of TiO2 is also low in the solution, so the contact of dye with the TiO_2 particles is also low. Dye is degraded mainly due to the photo activity of TiO₂ particles. As less amount of dye reacts with photo generated electron-hole pairs, it results in lesser degradation for 60:40 ratio. When TiO₂:SiO₂ is 70:30 maximum degradation took place due to the reason that, SiO₂ is a very good absorbent and 30 parts of SiO₂ is sufficient enough to adsorb and hold maximum amount of dye on its surface. With 70 parts of TiO_2 most of the dye molecules are in contact with TiO₂ particles and when subjected to photo reaction maximum degradation of dye was obtained. Increasing concentration of TiO₂ ir 80:20 and 90:10 ratios results in decrease of SiO₂ causing decrease in adsorption of dye and holding on its surface causing less available dye for further photodegradation. Ir case of pure TiO₂ there was large decremen of dye degradation percentage (58%). This car be explained as TiO₂ is not a good adsorbent although it shows good initial adsorption bu with time dye separated out from its surface After 20min adsorption in dark most of the dye was not in contact with TiO₂ particles. Under UV irradiation when electron-hole pairs are generated due to photo activity of TiO₂, they react with fewer amounts of dye molecules which are in contact with TiO₂

particles resulting in less photoactivity. For further evaluation of effect of time on adsorption and UV irradiation three ratios of $TiO_2:SiO_2$ was selected i.e. 70:30, 80:20, 90:10.

Effect of time on adsorption

Fig.5 shows the adsorption percentages with respect to time for different weight ratios of TiO₂: SiO₂ using 2gm/L dose. From this graph it was observed that both adsorption and desorption of dye on nanocomposite surface place. When was taking TiO₂-SiO₂ nanocomposite was added to dye solution, there exists a difference in surface charge. TiO₂-SiO₂ was negatively charged and methylene blue dye was positively charged. This difference in charge favored the diffusion of dye into the TiO₂-SiO₂ surface. This explains an initial increase in adsorption percentages of dye i.e. up to 20 min.



Fig. 4: Effect of different weight ratios of TiO2–SiO2 nanocomposites on dye degradation.

But after certain time i.e. at 30 min, decrease in adsorption percentages or desorption was noticed. This might be due to when all available pores were occupied by dye attaining a state of equilibrium and no pores were available for further adsorption. But the particles are in continuous rotational motion and this rotational motion exerts centrifugal force on it. Because of this force some dye molecule could be separated out from tl surface of TiO₂-SiO₂ and raise tl concentration of solution. Again, after certa time these dye molecules went to tl unoccupied pores and concentration solution decreases or in another wo adsorption happened. Another point that ca be made from this observation is there is 1 permanent degradation of dye in da adsorption. It can be concluded that 20m adsorption time is sufficient for maximu possible adsorption. So, from this stud adsorption time of 20 min was selected.



Fig 5. Effect of time on adsorption for different weight ratios of TiO₂–SiO₂ nanocomposites

Effect of UV irradiation time on Dye degradation

Fig. 6 shows the percentage removal of dye degradation with respect to time for three

ratios of TiO₂: SiO₂ after dark adsorption with 2g/L dose. In all three ratios with increase in time, percentage in degradation of dye has been observed. Continuous increase in percentage removal indicates that degradation by photocatalysis phenomenon was prevalent under UV irradiation unlike dark adsorption.



Fig 6. Effect of UV irradiation time on dye degradation for different weight ratios of TiO2–SiO2 nanocomposites.

It was observed that after 10min of UV irradiation there was more than 90 percent decrease of dye concentration. From the above two discussion it can be concluded that 20 min adsorption time is the optimum adsorption time and 10 min UV irradiation is sufficient for about 90% degradation of dye. For further experiments 20 min of adsorption followed by 10min UV irradiation was selected as optimum adsorption and UV irradiation time.

Effect of variation of dose on dye degradation

Fig. 7 shows the effect of different doses (1.5g/L, 2g/L, 2.5g/L) on dye degradation using 70:30 weight ratio of TiO₂: SiO₂ and 30ppm dye solution. From the graph it was observed that, 2g/L dose of nanocomposite

shows the highest dye degradation as compared to other two doses. 96.9% degradation was achieved with 1.5g/L and this may be due to the less available photoactive sites as TiO₂ concentration is less.

Interestingly, for 2.5g/L dose dye degradation was 94.82% which might be due to the reason that with increase in catalyst dose, total active surface area increases, hence availability of more active sites on catalyst surface [25]. But, at the same time, turbidity of the suspension increases due to more TiO₂ which will decrease the penetration of UV light by scattering of light and hence effectiveness of catalyst decreases [26]. Also, with increases dose of catalyst the chances of in agglomeration increase [27].

Thus, it might be concluded that higher dose of catalyst may not be useful both in view of aggregation as well as reduced irradiation field due to light scattering. 2g/L was selected as the optimum dose of nanocomposite.



Fig 7. Effect of varying doses of TiO₂–SiO₂ nanocomposites on dye degradation.

Effect of varying dye concentration on dye degradation

Fig. 8 shows the graph of dye removal with respect to dye concentration. For 10ppm dye concentration there was 99.86% removal of dye after 20min dark adsorption and 10min UV irradiation with 2g/L dose. About 99.49% and 94.82% removal was obtained for 30ppm and 50ppm of dye solution respectively. For a fixed amount of irradiation time i.e. 10 min for this study, percentage of dye degradation decrease with increase in dye concentration due to presence of more numbers of dye molecules in the solution.



degradation.

Conclusion

TiO₂-SiO₂ nanocomposite has been successfully synthesized by simple, low-cost sol-gel technique using HNO₃ as a peptizing agent. The XRD result exhibits that all TiO₂ crystal are in anatase phase and SiO₂ is in amorphous phase. Average crystallite size of this composite calcined at 550°C was calculated to be lowest i.e. 6.42 nm. This might be due to the reduction in grain growth by Si atom. Surface morphology analysis shows particles are of irregular shape and in agglomerated, dense form. Analysis of FT-IR indicates formation of nanocomposite due to the existence of Si-O-Ti (927.57 cm-1), Si-O-Si (1047 cm-1) and Ti-O (450-610 cm-1) bonds. EDS analysis shows the existence of Ti, Si and O elements suggesting absence any impurities in nanocomposite. **UV-VIS** spectrum analysis of the nanocomposite depicted little increase in bandgap energy as compared to pure anatase TiO_2 i.e. from 3.2 eV to 3.75eV. This rise might increase the reactivity of photo generated electron, which in turn increases the photo activity of this nanocomposite. In this study it was observed that 70:30 ratio of prepared nanocomposite has the highest photocatalytic activity for degrading 30ppm of MB dye with 2 g/L dose. Optimum adsorption time was found to be 20 min followed by 10 min of UV irradiation. From the above study it might thus be concluded that 2g/L dose of 70:30 ratio (TiO₂: SiO₂) was sufficient for 99.49% photo degradation of 30 ppm dye solution within 30 min (20 min adsorption and 10 min UV radiation). This composite shows better performance photocatalytic than the commercial pure TiO₂ nanoparticles and thus may replace the need of costlier TiO₂ with more cost-effective nanocomposite for industrial application of dye removal. The authors will further utilize the scope of coating the nanoparticles on electrodes for direct use in dye industries.

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Conflict of interest

The author declares no conflict of interest.

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